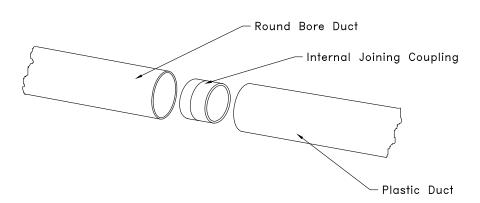
ADAPTING PLASTIC DUCT TO OTHER DUCT MATERIALS

- 2. When joining 4" plastic duct to 4" round bore concrete, asbestos cement or fiber duct (See Figure 15), proceed as follows:
 - a. Use a 4" internal joining coupling.
 - b. Apply a thin coating of sealing material to one end of the coupling and insert snugly into the round bore duct.
 - c. Cement the other end of the internal joining coupling to a length of 4" plastic duct.
 - d. Continue cementing lengths of plastic duct to the other end of the run.

Figure 15



- 3. When joining 5" plastic duct to 4" round bore concrete, asbestos cement or fiber duct (See Figure 16), proceed as follows:
 - a. Use a 4" internal joining coupling.
 - b. Apply a thin coating of sealing material to one end of the coupling and insert snugly into the round bore duct.
 - c. Cement the other end of the internal joining coupling to a short 4" nipple (See Note).
 - d. Cement a 4" X 5" enlarging coupling to the 4" nipple.

Note: If staggering of couplings is desired, vary 4" nipple length.

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CITY OF BALTIMORE
DEPARTMENT OF TRANSPORTATION
CONDUIT DIVISION

ADAPTING PLASTIC DUCT TO OTHER DUCT MATERIALS

ISSUED	REVISED	REVISED
8 / 2010		

STANDARD NO. BC 892.01-8

SCALE: NONE SHEET 8 OF 10